

Swage Tooling Cross Reference

BUS—1" TO 6" PIPE SIZES

NOMINAL PIPE SIZE	AFL HEAD ASSEMBLY	DMC HEAD ASSEMBLY	DIES		INSPECTION GAUGE		POWER UNIT	
			AFL	DMC	AFL	DMC	AFL	DMC
1	65THAD100	DLT65PLHA0016 OR DLT57PLHA0016	65TD100	DLT56PLDI0016	SWGGB100	PLKIG2000-16	65TPU	DLT58MAPW0000 OR DLT65MAPW0000 Depending on Head Assembly Used
1.5	65THAD150	DLT65PLHA0024 OR DLT57PLHA0024	65TD150	DLT56PLDI0024	SWGGB150	PLKIG2000-24		
2	65THAD200	DLT65PLHA0032 OR DLT57PLHA0032	65TD200	DLT56PLDI0032	SWGGB200	PLKIG2000-32		
2.5	65THAD250	DLT65PLHA0040 OR DLT57PLHA0040	65TD250	DLT56PLDI0040	SWGGB250	PLKIG2000-40		
3	65THAD300	DLT65PLHA0048 OR DLT57PLHA0048	65TD300	DLT56PLDI0048	SWGGB300	PLKIG2000-48		
3.5	65THAD350	DLT65PLHA0056	65TD350	DLT65PLDI0056	SWGGB350	PLKIG2000-56		
4	65THAD400	DLT65PLHA0064	65TD400	DLT65PLDI0064	SWGGB400	PLKIG2000-64	DLT65MAPW0000	
5	85THA500	DLT85PLHA0080	85TD500	DLT85PLDI0080	SWGGB500	PLKIG2000-80	85TPU	DLT86MAPW0000
6	115THA600	PLT115PLTA0000	115TD600	DLT115PLDI0096	SWGGB600	PLKIG2000-96	115TPU	PLT115MAPE1000

CABLE—1" TO 2.75" O.D. FITTING SIZE

FITTING O.D. (INCHES)	AFL HEAD ASSEMBLY	DMC HEAD ASSEMBLY	DIES		FILLER DIES		INSPECTION GAUGE		POWER UNIT	
			AFL	DMC	AFL	DMC	AFL	DMC	AFL	DMC
1	45THAD16	DLT45CLHA02500	45TD16	DLT45CLDI02500	—	—	SWGGC16	DLT45CLIG02500	45TPU	DLT45MAPW0000
1.25	45THAD20	DLT45CLHA03975	45TD20	DLT45CLDI03975	—	—	SWGGC20	DLT45CLIG03975		
1.5	45THAD24	DLT45CLHA05565	45TD24	DLT45CLDI05565	B11336-15	DLT45CLFDI08745	SWGGC24	DLT45CLIG05565		
1.75	45THAD28	DLT45CLHA07155	45TD28	DLT45CLDI07155	B11336-15	DLT45CLFDI08745	SWGGC28	DLT45CLIG07155		
1.875	45THAD30	DLT45CLHA08745	45TD30	DLT45CLDI08745	B11336-15	DLT45CLFDI08745	SWGGC30	DLT45CLIG08745		
2	45THAD32	DLT45CLHA11130	45TD32	DLT45CLDI11130	—	—	SWGGC32	DLT45CLIG11130		
2.25	45THAD36	DLT45CLHA15900	45TD36	DLT45CLDI15900	—	—	SWGGC36	DLT45CLIG15900		
2.75	65THAD44-L	DLT58CLHA25000	65TD44-L	DLT58CLDI25000	—	—	SWGGC44	DLT45CLIG25000	65TPU	DLT58MAPW0000