

Installation Instructions

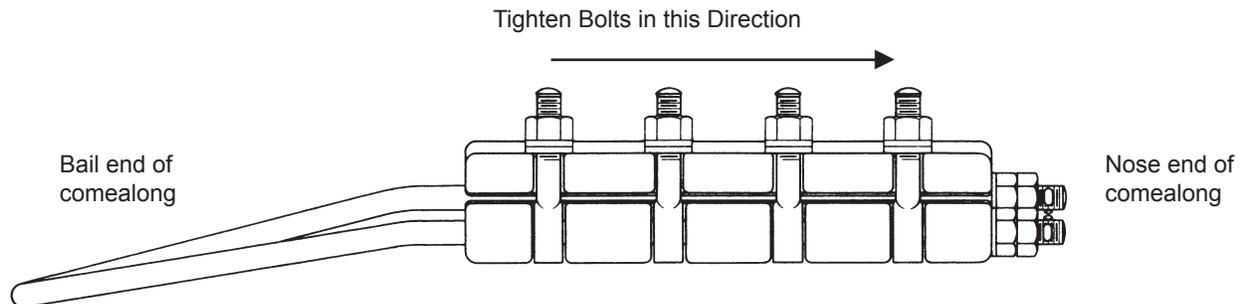
Comealongs

Unused Comealongs

1. Loosen bolts so that the comealong may be opened sufficiently. Check for cleanliness of bore and permit conductor entry into the conductor groove.
2. Position the comealong a minimum of 10 feet from the dead end or joint being installed. This will assist in reducing the potential for birdcaging of the conductor during compression.
3. Place the conductor into the conductor groove of the comealong, then close the comealong and finger tighten the bolts.
4. Using a torque wrench, tighten bolts in sequence from bail end to nose of the comealong (see diagram below). It will take a minimum of 6 passes to achieve the correct torque on each bolt. On the first pass, tighten the bolts to 80% of the target torque (1/2" bolt - 32 lb ft, 5/8" bolt - 48 lb ft). On each subsequent pass, tighten the bolts to the target torque (1/2" bolt - 40 lb ft, 5/8" bolt - 60 lb ft), ensuring proper clamping force is achieved.

Used Comealongs

1. Comealongs must receive periodic maintenance. This practice should consist of a thorough cleaning with close inspection for nicked or rough conductor grooves, cracked body, bent eyebolts or damaged bails. The eyebolts should be kept clean and oiled (McLube 1708L or equivalent). If any damage is found, the comealong should be disposed of properly.
2. After cleaning, each comealong should be subjected to a pull test equal to the rated strength stamped on the comealong.
3. Follow sequence 1 through 4 for Unused Comealongs above.



WARNING: Comealongs are not intended for use as dead ends and are not recommended to hold conductors at sag tension limits for longer than 6 hours.

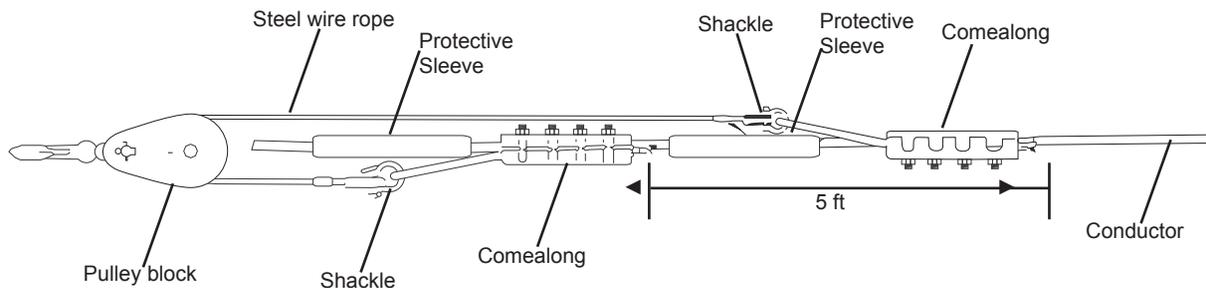
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Using Comealongs in Tandem

1. If the installation tension is greater than the rated strength of one comealong, then comealongs must be used in tandem. The comealong bails should be bridled with a sling (consisting of shackles and wire rope) and pulley block to insure equal distribution of the load. To prevent damage to the conductor by the shackles, place protective sleeves over the conductor (per drawing above).
2. The rated strength of this tandem configuration is 150% of the lowest rated comealong. For example, if one comealong is rated for 8,000 lbs and the other rated for 10,000 lbs, then these two comealongs in tandem will have a rated strength of 12,000 lbs (150% of 8,000 lbs).

For more information on using comealongs in tandem, contact the AFL Technical Support Team at 1.800.866.7385.



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